



KALBURGI CEMENT PVT. LTD.

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IS:1489 (Part-1)



TRUST. LEGACY. FOREVER.

Works : Chatrasala (V), Kharchkhed (Post) - 585 320, Chincholi (Tq.), Gulbarga Dist.

CM/L :4596685

TEST CERTIFICATE (PPC)

Product : VICAT - DURAMATE

Week No: 15

Despatched From : 9/4/2025 TO 15/4/2025

A. PHYSICAL REQUIREMENTS (as per IS:4031)	RESULTS	As per IS 1489 (Part-1) 2015
Fineness:		
a. Specific Surface (m ² /kg)	328	Not less than 300
b. Normal Consistency (%)	31.50	-----
Soundness:		
a. By Le-Chatelier Method (mm)	1.00	Not more than 10 mm
b. By Autoclave (%)	0.04	Not more than 0.8 %
Setting Time:		
a. Initial Setting Time (minutes)	140	Not less than 30
b. Final Setting Time (minutes)	240	Not more than 600
Compressive Strength (MPa)		
a. 3 days	24.05	Not less than 16
b. 7 days	Awaited	Not less than 22
c. 28 days	Awaited	Not less than 33
d. Drying Shrinkage(%)	Awaited	Not more than 0.15
e. Flyash Addition (%)	29.10	Not more than 35
B. CHEMICAL REQUIREMENTS (as per IS:4032)		
a. Insoluble Residue (%)	25.30	Max=(X+4*(100-X)/100) Min=0.6*X, X = Flyash addition (%)
b. Magnesia (%)	1.12	Not more than 6.0
c. Sulphuric Anhydride (%)	2.46	Not more than 3.5
d. Loss on Ignition (%)	1.90	Not more than 5.0
e. Alkali Content (%)	0.81	Not Specified
f. Temperature During Testing °C	27.80	27 ± 2

Asst Manager-QC

HOD - QC