



TRUST. LEGACY. FOREVER.

KALBURGI CEMENT PVT. LTD.Corporate Office: 8-2-626, Reliance Majestic Building, Road No. 10, Banjara Hills,
Hyderabad – 500 034, A.P., India. Ph.: +91 40 3006999; Fax: +91 40 30006955Works : Chatrasala (V), Kharchkhed (Post) - 585 320, Chincholi (Tq.), Gulbarga Dist.

IS:1489 (Part-1)



CM/L :4596685

TEST CERTIFICATE (PPC)

Product : VICAT - DURAMATE

Week No: 14

Despatched From : 02-04-2023 TO 08-04-2023

A. PHYSICAL REQUIREMENTS	RESULTS	As per IS 1489 (Part-1) 2015
Fineness:		
a. Specific Surface (m ² /kg)	325	Not less than 300
b. Normal Consistency (%)	31.50	-----
Soundness:		
a. By Le-Chatelier Method (mm)	1.00	Not more than 10 mm
b. By Autoclave (%)	0.05	Not more than 0.8 %
Setting Time:		
a. Initial Setting Time (minutes)	140	Not less than 30
b. Final Setting Time (minutes)	240	Not more than 600
Compressive Strength (MPa)		
a. 3 days	24.12	Not less than 16
b. 7 days	Awaited	Not less than 22
c. 28 days	Awaited	Not less than 33
d. Drying Shrinkage(%)	Awaited	Not more than 0.15
e. Flyash Addition (%)	29.62	Not more than 35
B. CHEMICAL REQUIREMENTS		
a. Insoluble Residue (%)	25.95	$X+4(100-X)/100$; X = % of Flyash
b. Magnesia (%)	0.89	Not more than 6.0
c. Sulphuric Anhydride (%)	2.24	Not more than 3.5
d. Loss on Ignition (%)	2.23	Not more than 5.0
e. Alkali Content (%)	0.75	Not more than 0.90
i. Temperature During Testing °C	27.60	27 ± 2

Manager - QC

HOD - QC