



# THE INDIA CEMENTS LIMITED

WORKS : MALKAPUR - 501158, P.B. No. 07, SY. No. 51,  
TANDUR MANDAL, RANGA REDDY DIST., TELANGANA  
Tel : 08411 - 242247, 242324 to 242326, Fax : 08411 - 242302



AN IS/ISO 9001:2015 CERTIFIED COMPANY

## COROMANDEL KING SUPERIOR OPC 53 GRADE CEMENT TEST CERTIFICATE

### PARTICULARS

### TEST RESULTS



Specification as per  
IS 269:2015

#### A CHEMICAL REQUIREMENTS:

|   |                              |       |           |
|---|------------------------------|-------|-----------|
| 1 | LSF (Lime Saturation factor) | 0.91  | 0.80-1.02 |
| 2 | Alumina Modulus              | 1.03  | Min 0.66  |
| 3 | Insoluble residue (%)        | 2.50  | Max 5.0   |
| 4 | Magnesia (%)                 | 1.04  | Max 6.0   |
| 5 | Sulphuric Anhydride (%)      | 2.46  | Max.3.5   |
| 6 | Loss on Ignition (%)         | 2.60  | Max.4.0   |
| 7 | Chloride (%)                 | 0.012 | Max 0.10  |

#### B PHYSICAL REQUIREMENTS:

|   |                                            |      |          |
|---|--------------------------------------------|------|----------|
| 1 | Specific Surface Area (M <sup>2</sup> /kg) | 312  | Min. 225 |
| 2 | Soundness                                  |      |          |
|   | a) Le Chatelier (mm)                       | 1.0  | Max 10   |
|   | b) Autoclave (%)                           | 0.04 | Max 0.8  |
| 3 | Setting Time (minutes)                     |      |          |
|   | a) Initial                                 | 118  | Min 30   |
|   | b) Final                                   | 224  | Max 600  |
| 4 | Compressive Strength(Mpa)                  |      |          |
|   | a) 3 Days                                  | 36.2 | Min 27   |
|   | b) 7 Days                                  | 48.2 | Min 37   |
|   | c) 28 Days                                 | 59.6 | Min 53   |
| 5 | NC(%)                                      | 27.0 | --       |
| 6 | Sp.Gravity (gm/CC)                         | 3.12 | --       |

The sample complies with the requirements of IS 269:2015 for 53 Grade Ordinary Portland Cement.

Date of Despatch: 28.05.2022 to 03.06.2022 Week No: 22

Permitted Performance improvers are added (Type: Limestone: 2.0% & Flyash: 3.0%)



*S. Anand*

**HOD (QA)**

Registered Office : "DHUN BUILDING", 827, Anna Salai, CHENNAI - 600 002.

Corporate Office : Coromandel Towers, 93, Santhome High Road, Karpagam Avenue, R.A. Puram, CHENNAI - 600 028

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E.CC.No. AAAC1728PXM010, SERVICE TAX No. AAAC1728PST017, PAN No. AAAC1728P

TIN No. 36220189434, TAN No. HYDT03638F

Railway Siding Code : MICT 09528512, Corporate Identity No. (CIN) : L26942TN1946PLC000931



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AN IS/ISO 9001:2015 CERTIFIED COMPANY

## COROMANDEL OPC 43 GRADE CEMENT TEST CERTIFICATE

### PARTICULARS

### TEST RESULTS



Specification as per  
IS 269:2015

#### A CHEMICAL REQUIREMENTS:

|   |                              |       |           |
|---|------------------------------|-------|-----------|
| 1 | LSF (Lime Saturation factor) | 0.90  | 0.66-1.02 |
| 2 | Alumina Modulus              | 1.04  | Min 0.66  |
| 3 | Insoluble residue (%)        | 2.55  | Max 5.0   |
| 4 | Magnesia (%)                 | 1.05  | Max 6.0   |
| 5 | Sulphuric Anhydride (%)      | 2.49  | Max.3.5   |
| 6 | Loss on Ignition (%)         | 2.68  | Max 5.0   |
| 7 | Chloride (%)                 | 0.013 | Max 0.10  |

#### B PHYSICAL REQUIREMENTS:

|   |                                            |      |                 |
|---|--------------------------------------------|------|-----------------|
| 1 | Specific Surface Area (M <sup>2</sup> /kg) | 295  | Min. 225        |
| 2 | Soundness                                  |      |                 |
|   | a) Le Chatelier (mm)                       | 1.0  | Max 10          |
|   | b) Autoclave (%)                           | 0.03 | Max 0.8         |
| 3 | Setting Time (minutes)                     |      |                 |
|   | a) Initial                                 | 120  | Min 30          |
|   | b) Final                                   | 228  | Max 600         |
| 4 | Compressive Strength(Mpa)                  |      |                 |
|   | a) 3 Days                                  | 34.4 | Min 23          |
|   | b) 7 Days                                  | 44.8 | Min 33          |
|   | c) 28 Days                                 | 54.6 | Min 43 & Max 58 |
| 5 | NC(%)                                      | 27.2 | --              |
| 6 | Sp.Gravity(gm/CC)                          | 3.13 | --              |

The sample complies with the requirements of IS 269:2015 for 43 Grade Ordinary Portland Cement

Date of Despatch: 28.05.2022 to 03.06.2022 Week No: 22

Permitted Performance improvers are added (Type: Limestone: 2.0% & Flyash: 3.0%)



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Railway Siding Code : MICT 09528512, Corporate Identity No. (CIN) : L26942TN1946PLC000931



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AN IS/ISO 9001:2015 CERTIFIED COMPANY

## COROMANDEL KING SUPER POWER PPC (FA BASED) TEST CERTIFICATE

### PARTICULARS

### TEST RESULTS



Specification as per  
IS:1489(Part-1):2015

#### A CHEMICAL REQUIREMENTS:

|   |                         |       |                          |
|---|-------------------------|-------|--------------------------|
| 1 | Sulphuric Anhydride (%) | 2.48  | Max 3.5                  |
| 2 | Magnesia (%)            | 1.09  | Max 6.0                  |
| 3 | Loss on Ignition (%)    | 2.45  | Max 5.0                  |
| 4 | Insoluble Residue (%)   | 24.68 | Max $X + [4(100-X)/100]$ |
| 5 | Chloride (%)            | 0.013 | Max. 0.1                 |

#### B PHYSICAL REQUIREMENTS:

|   |                                            |                 |                   |
|---|--------------------------------------------|-----------------|-------------------|
| 1 | Specific Surface Area (M <sup>2</sup> /kg) | 330             | Min. 300          |
| 2 | Soundness                                  |                 |                   |
|   | a) Le Chatelier (mm)                       | 1.0             | Max 10            |
|   | b) Autoclave (%)                           | 0.03            | Max 0.8           |
| 3 | Setting Time (minutes)                     |                 |                   |
|   | a) Initial                                 | 125             | Min 30            |
|   | b) Final                                   | 230             | Max 600           |
| 4 | Compressive Strength (Mpa)                 |                 |                   |
|   | a) 3 Days                                  | 24.8            | Min. 16           |
|   | b) 7 Days                                  | 35.6            | Min. 22           |
|   | c) 28 Days                                 | 49.2            | Min 33            |
| 5 | % Drying Shrinkage                         | Results awaited | Max 0.15          |
| 6 | % of Flyash                                | 27.0            | Min 15 and Max 35 |
| 7 | NC(%)                                      | 27.3            | --                |
| 8 | Sp.Gravity(gm/CC)                          | 2.90            | --                |

The above cement complies to IS: 1489 (Part-1):2015 Portland Pozzolana Cement (Fly ash based).

Date of Despatch: 28.05.2022 to 03.06.2022 Week No: 22



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AN IS/ISO 9001:2015 CERTIFIED COMPANY

## COROMANDEL KING SUPERIOR OPC 53 GRADE CEMENT TEST CERTIFICATE

### PARTICULARS

### TEST RESULTS



Specification as per  
IS 269:2015

#### A CHEMICAL REQUIREMENTS:

|   |                              |       |           |
|---|------------------------------|-------|-----------|
| 1 | LSF (Lime Saturation factor) | 0.91  | 0.80-1.02 |
| 2 | Alumina Modulus              | 1.03  | Min 0.66  |
| 3 | Insoluble residue (%)        | 2.50  | Max 5.0   |
| 4 | Magnesia (%)                 | 1.04  | Max 6.0   |
| 5 | Sulphuric Anhydride (%)      | 2.46  | Max.3.5   |
| 6 | Loss on Ignition (%)         | 2.60  | Max.4.0   |
| 7 | Chloride (%)                 | 0.012 | Max 0.10  |

#### B PHYSICAL REQUIREMENTS:

|   |                                            |      |          |
|---|--------------------------------------------|------|----------|
| 1 | Specific Surface Area (M <sup>2</sup> /kg) | 312  | Min. 225 |
| 2 | Soundness                                  |      |          |
|   | a) Le Chatelier (mm)                       | 1.0  | Max 10   |
|   | b) Autoclave (%)                           | 0.04 | Max 0.8  |
| 3 | Setting Time (minutes)                     |      |          |
|   | a) Initial                                 | 118  | Min 30   |
|   | b) Final                                   | 224  | Max 600  |
| 4 | Compressive Strength(Mpa)                  |      |          |
|   | a) 3 Days                                  | 36.2 | Min 27   |
|   | b) 7 Days                                  | 48.2 | Min 37   |
|   | c) 28 Days                                 | 59.6 | Min 53   |
| 5 | NC(%)                                      | 27.0 | --       |
| 6 | Sp.Gravity(gm/CC)                          | 3.12 | --       |

The sample complies with the requirements of IS 269:2015 for 53 Grade Ordinary Portland Cement.

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AN IS/ISO 9001:2015 CERTIFIED COMPANY

## COROMANDEL KING SUPERIOR OPC 43 GRADE CEMENT TEST CERTIFICATE

### PARTICULARS

### TEST RESULTS



Specification as per  
IS 269:2015

#### A CHEMICAL REQUIREMENTS:

|   |                              |       |           |
|---|------------------------------|-------|-----------|
| 1 | LSF (Lime Saturation factor) | 0.90  | 0.66-1.02 |
| 2 | Alumina Modulus              | 1.04  | Min 0.66  |
| 3 | Insoluble residue (%)        | 2.55  | Max 5.0   |
| 4 | Magnesia (%)                 | 1.05  | Max 6.0   |
| 5 | Sulphuric Anhydride (%)      | 2.49  | Max 3.5   |
| 6 | Loss on Ignition (%)         | 2.68  | Max 5.0   |
| 7 | Chloride (%)                 | 0.013 | Max 0.10  |

#### B PHYSICAL REQUIREMENTS:

|   |                                            |      |                   |
|---|--------------------------------------------|------|-------------------|
| 1 | Specific Surface Area (M <sup>2</sup> /kg) | 295  | Min. 225          |
| 2 | Soundness                                  |      |                   |
|   | a) Le Chatelier (mm)                       | 1.0  | Max 10            |
|   | b) Autoclave (%)                           | 0.03 | Max 0.8           |
| 3 | Setting Time (minutes)                     |      |                   |
|   | a) Initial                                 | 120  | Min 30            |
|   | b) Final                                   | 228  | Max 600           |
| 4 | Compressive Strength(Mpa)                  |      |                   |
|   | a) 3 Days                                  | 34.4 | Min 23            |
|   | b) 7 Days                                  | 44.8 | Min 33            |
|   | c) 28 Days                                 | 54.6 | Min 43 and Max 58 |
| 5 | NC(%)                                      | 27.2 | --                |
| 6 | Sp.Gravity(gm/CC)                          | 3.13 | --                |

The sample complies with the requirements of IS 269:2015 for 43 Grade Ordinary Portland Cement

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AN IS/ISO 9001:2015 CERTIFIED COMPANY



## CONCRETE SUPER KING PORTLAND POZZALONA CEMENT (FA BASED) TEST CERTIFICATE

| <u>PARTICULARS</u>              |                                            | <u>TEST RESULTS</u> |  Specification as per<br>IS:1489(Part-1):2015 |
|---------------------------------|--------------------------------------------|---------------------|---------------------------------------------------------------------------------------------------------------------------------|
| <b>A CHEMICAL REQUIREMENTS:</b> |                                            |                     |                                                                                                                                 |
| 1                               | Sulphuric Anhydride (%)                    | 2.20                | Max 3.5                                                                                                                         |
| 2                               | Magnesia (%)                               | 1.04                | Max 6.0                                                                                                                         |
| 3                               | Loss on Ignition (%)                       | 2.49                | Max 5.0                                                                                                                         |
| 4                               | Insoluble Residue (%)                      | 11.45               | Max $X + [4(100-X)/100]$                                                                                                        |
| 5                               | Chloride (%)                               | 0.012               | Max. 0.1                                                                                                                        |
| <b>B PHYSICAL REQUIREMENTS:</b> |                                            |                     |                                                                                                                                 |
| 1                               | Specific Surface Area (M <sup>2</sup> /kg) | 356                 | Min. 300                                                                                                                        |
| 2                               | Soundness                                  |                     |                                                                                                                                 |
| a)                              | Le Chatelier (mm)                          | 1.0                 | Max 10                                                                                                                          |
| b)                              | Autoclave (%)                              | 0.02                | Max 0.8                                                                                                                         |
| 3                               | Setting Time (minutes)                     |                     |                                                                                                                                 |
| a)                              | Initial                                    | 119                 | Min 30                                                                                                                          |
| b)                              | Final                                      | 225                 | Max 600                                                                                                                         |
| 4                               | Compressive Strength (Mpa)                 |                     |                                                                                                                                 |
| a)                              | 3 Days                                     | 34.7                | Min. 16                                                                                                                         |
| b)                              | 7 Days                                     | 44.5                | Min. 22                                                                                                                         |
| c)                              | 28 Days                                    | 56.2                | Min 33                                                                                                                          |
| 5                               | % Drying Shrinkage                         | Results awaited     | Max 0.15                                                                                                                        |
| 6                               | % of Flyash                                | 15.0                | Min 15 and Max 35                                                                                                               |
| 7                               | NC(%)                                      | 27.5                | --                                                                                                                              |

The above cement complies to IS: 1489 (Part-1):2015 Portland Pozzolana Cement (Fly ash based).

Date of Despatch: 28.05.2022 to 03.06.2022 Week No: 22



  
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