



# KALBURGI CEMENT PVT. LTD.

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Works : Chatrasala (V), Kharchkhed (Post) - 585 320, Chincholi (Tq.), Gulbarga Dist.

IS:269



CM/L :0004578077

## TEST CERTIFICATE (OPC - 43 Grade)

Product : VICAT - PERFORMATE

Week No: 14

Despatched From : 2/4/2026 TO 8/4/2026

A. PHYSICAL REQUIREMENTS (as per IS:4031)	RESULTS	As per IS 269 – 2015
<b>Fineness:</b>		
a. Specific Surface (m <sup>2</sup> /kg)	278	Not less than 225
b. Normal Consistency (%)	28.50	-----
<b>Soundness:</b>		
a. By Le-Chatelier Method (mm)	2.50	Not more than 10 mm
b. By Autoclave (%)	0.06	Not more than 0.8 %
<b>Setting Time:</b>		
a. Initial Setting Time (minutes)	145	Not less than 30
b. Final Setting Time (minutes)	240	Not more than 600
<b>Compressive Strength (MPa)</b>		
a. 3 days	28.09	Not less than 23
b. 7 days	Awaited	Not less than 33
c. 28 days	Awaited	Not less than 43 & Not more than 58
<b>B. CHEMICAL REQUIREMENTS (as per IS:4032)</b>		
a. Lime Saturation Factor	0.90	0.66 – 1.02
b. Aluminum Modules	1.21	Not less than 0.66
c. Insoluble Residue (%)	1.85	Not more than 5.0
d. Magnesia (%)	1.28	Not more than 6.0
e. Sulphuric Anhydride (%)	2.53	Not more than 3.5
f. Loss on Ignition (%)	2.18	Not more than 5.0
g. Chlorides (%)	0.02	Not more than 0.1
h. Alkali Content (%)	0.52	Not Specified
i. Temperature During Testing °C	28.00	27 ± 2
j. Specific Gravity	3.14	-

Dy.Manager-QC

HOD - QC