



WORK TEST CERTIFICATE

53 Grade Ordinary Portland Cement

Despatched during Week No.	17	From	23-Apr-2022	To	29-Apr-2022
Test Certificate No.	17	Reference No.		WCW/IMS/QA/FM/17	
Dated	7-May-2022				

S.N.	Parameters	Results Obtained	Requirement as per IS 269 : 2015 (Variety: OPC 53)
1	Chemical Composition		
	Lime Saturation Factor ($\text{CaO} - 0.7 \cdot \text{SO}_3$) / ($2.8 \cdot \text{SiO}_2 + 1.2 \cdot \text{Al}_2\text{O}_3 + 0.65 \cdot \text{Fe}_2\text{O}_3$)	0.91	Not greater than 1.02 and not less than 0.80
	Ratio of % Alumina to that of Iron Oxide $\text{Al}_2\text{O}_3 / \text{Fe}_2\text{O}_3$	1.23	Not less than 0.66
	Insoluble Residue (% by mass)	0.99	Not more than 5.0 %
	Magnesia (% by mass)	0.90	Not more than 6.0 %
	Sulphuric Anhydride (% by mass)	2.95	Not More than 3.5 %
	Total loss on Ignition (%)	2.05	Not More than 4.0 %
	Chloride Content (%)	0.010	Not more than 0.1 % for general purpose & not more than 0.05 % for pre-stressed structures
Physical Analysis			
2	Fineness		
	Blaine's Specific Surface Area (m^2 / kg)	304	Not Less than 225
3	Compressive Strength (MPa)		
	72 $\pm$ 1h (3 Days)	36.4	Not less than 27.0
	168 $\pm$ 2h (7 Days)	46.3	Not less than 37.0
	672 $\pm$ 4h (28 Days) *	Awaited	Not less than 53.0
4	Setting Time (Minutes)		
	Initial	120	Not less than 30
	Final	180	Not more than 600
5	Soundness		
	Le-Chatelier Expansion (mm)	1.00	Not more than 10.0
	Auto-Clave Expansion (%)	0.060	Not more than 0.8
6	Normal Consistency (%)	28.25	
	Temp. During Testing (0C)	27.00	(27 $\pm$ 2)0C

The above cement complies with the requirements of IS 269 : 2015 (Variety: OPC 53) for 53 Grade Ordinary Portland Cement

Manager (QA)

DGM QC