



# KALBURGI CEMENT PVT. LTD.

IS:1489 (Part-1)

Corporate Office: 8-2-626, Reliance Majestic Building, Road No. 10, Banjara Hills,  
Hyderabad – 500 034, A.P., India. Ph.: +91 40 3006999; Fax: +91 40 30006955



TRUST. LEGACY. FOREVER.

Works : Chatrasala (V), Kharchkhed (Post) - 585 320, Chincholi (Tq.), Gulbarga Dist.

CM/L :4596685

## TEST CERTIFICATE (PPC)

Product : VICAT - DURAMATE

Week No: 33

Despatched from: 12.08.2019 to 18.08.2019

A. PHYSICAL REQUIREMENTS	RESULTS	As per IS 1489 (Part-1) 2015
<b>Fineness:</b>		
a. Specific Surface (m <sup>2</sup> /kg)	348	Not less than 300
b. Normal Consistency (%)	32.50	-----
<b>Soundness:</b>		
a. By Le-Chatelier Method (mm)	0.50	Not more than 10 mm
b. By Autoclave (%)	0.042	Not more than 0.8 %
<b>Setting Time:</b>		
a. Initial Setting Time (minutes)	170	Not less than 30
b. Final Setting Time (minutes)	270	Not more than 600
<b>Compressive Strength (MPa)</b>		
a. 3 days	27.49	Not less than 16
b. 7 days	Awaited	Not less than 22
c. 28 days	Awaited	Not less than 33
d. Drying Shrinkage(%)	Awaited	Not more than 0.15
e. Flyash Addition (%)	31.98	Not more than 35
<b>B. CHEMICAL REQUIREMENTS</b>		
a. Insoluble Residue (%)	28.78	$X+4(100-X)/100$ ; X = % of Flyash
b. Magnesia (%)	0.94	Not more than 6.0
c. Sulphuric Anhydride (%)	2.14	Not more than 3.5
d. Loss on Ignition (%)	2.46	Not more than 5.0
e. Alkali Content (%)	0.66	Not more than 0.90
f. Temperature During Testing(°C)	27.00	27 ± 2

Section In-Charge (Q.C)

Authorised Signature