



TEST CERTIFICATE (OPC - 53 Grade)

Product : VICAT - OPTIMATE

Week No: 29

Despatched from: 16.07.2021 to 22.07.2021

A. PHYSICAL REQUIREMENTS	RESULTS	As per IS 269 – 2015
Fineness:		
a. Specific Surface (m ² /kg)	298	Not less than 225
b. Normal Consistency (%)	30.00	-----
Soundness:		
a. By Le-Chatelier Method (mm)	1.50	Not more than 10 mm
b. By Autoclave (%)	0.04	Not more than 0.8 %
Setting Time:		
a. Initial Setting Time (minutes)	155	Not less than 30
b. Final Setting Time (minutes)	245	Not more than 600
Compressive Strength (MPa)		
a. 3 days	35.86	Not less than 27
b. 7 days	45.95	Not less than 37
c. 28 days	59.71	Not less than 53
B. CHEMICAL REQUIREMENTS		
a. Lime Saturation Factor	0.89	0.80 – 1.02
b. Aluminum Modules	1.09	Not less than 0.66
c. Insoluble Residue (%)	2.57	Not more than 5.0
d. Magnesia (%)	0.95	Not more than 6.0
e. Sulphuric Anhydride (%)	2.40	Not more than 3.5
f. Loss on Ignition (%)	2.54	Not more than 4.0
g. Chlorides (%)	0.030	Not more than 0.1
h. Alkali Content (%)	0.46	Not more than 0.6
i. Temperature During Testing °C	26.50	27 ± 2

Section In-Charge (Q.C)

Authorised Signature