



KALBURGI CEMENT PVT. LTD.

Corporate Office: 8-2-626, Reliance Majestic Building, Road No. 10, Banjara Hills,
Hyderabad – 500 034, A.P., India. Ph.: +91 40 3006999; Fax: +91 40 30006955

TRUST. LEGACY. FOREVER.

Works: Chatrasala (V), Kharchkhed (Post) - 585 320, Chincholi (Tq.), Gulbarga Dist.

IS:269



CM/L :4578077

TEST CERTIFICATE (OPC - 53 Grade)

Product : VICAT - OPTIMATE

Week No: 29

Despatched from: 15.07.2019 to 21.07.2019

A. PHYSICAL REQUIREMENTS	RESULTS	As per IS 269 – 2015
Fineness:		
a. Specific Surface (m ² /kg)	294	Not less than 225
b. Normal Consistency (%)	29.50	-----
Soundness:		
a. By Le-Chatelier Method (mm)	0.50	Not more than 10 mm
b. By Autoclave (%)	0.056	Not more than 0.8 %
Setting Time:		
a. Initial Setting Time (minutes)	165	Not less than 30
b. Final Setting Time (minutes)	265	Not more than 600
Compressive Strength (MPa)		
a. 3 days	36.04	Not less than 27
b. 7 days	47.13	Not less than 37
c. 28 days	61.58	Not less than 53
B. CHEMICAL REQUIREMENTS		
a. Lime Saturation Factor	0.92	0.80 – 1.02
b. Aluminum Modules	1.16	Not less than 0.66
c. Insoluble Residue (%)	2.42	Not more than 5.0
d. Magnesia (%)	0.98	Not more than 6.0
e. Sulphuric Anhydride (%)	2.36	Not more than 3.5
f. Loss on Ignition (%)	2.61	Not more than 4.0
g. Chlorides (%)	0.026	Not more than 0.1
h. Alkali Content (%)	0.55	Not more than 0.6
i. Temperature During Testing °C	27.00	27 ± 2

TS. S.M.

Section In-Charge (Q.C)

Authorised Signature