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**KALBURGI CEMENT PVT. LTD.**

**Corporate Office:** 8-2-626, Reliance Majestic Building, Road No. 10, Banjara Hills,  
Hyderabad – 500 034, A.P., India. Ph.: +91 40 3006999; Fax: +91 40 30006955

**Works:** Chatrasala (V), Kharchkhed (Post) - 585 320, Chincholi (Tq.), Gulbarga Dist.

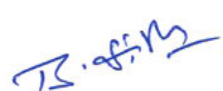
IS:269



CM/L :4578077

**TEST CERTIFICATE (OPC - 53 Grade)****Product : VICAT - OPTIMATE****Week No: 26****Despatched from: 22.06.2020 to 28.06.2020**

| A. PHYSICAL REQUIREMENTS                 | RESULTS | As per IS 269 – 2015 |
|------------------------------------------|---------|----------------------|
| <b>Fineness:</b>                         |         |                      |
| a. Specific Surface (m <sup>2</sup> /kg) | 293     | Not less than 225    |
| b. Normal Consistency (%)                | 29.50   | -----                |
| <b>Soundness:</b>                        |         |                      |
| a. By Le-Chatelier Method (mm)           | 1.00    | Not more than 10 mm  |
| b. By Autoclave (%)                      | 0.038   | Not more than 0.8 %  |
| <b>Setting Time:</b>                     |         |                      |
| a. Initial Setting Time (minutes)        | 160     | Not less than 30     |
| b. Final Setting Time (minutes)          | 265     | Not more than 600    |
| <b>Compressive Strength (MPa)</b>        |         |                      |
| a. 3 days                                | 35.62   | Not less than 27     |
| b. 7 days                                | Awaited | Not less than 37     |
| c. 28 days                               | Awaited | Not less than 53     |
| <b>B. CHEMICAL REQUIREMENTS</b>          |         |                      |
| a. Lime Saturation Factor                | 0.92    | 0.80 – 1.02          |
| b. Aluminum Modules                      | 1.20    | Not less than 0.66   |
| c. Insoluble Residue (%)                 | 2.42    | Not more than 5.0    |
| d. Magnesia (%)                          | 1.12    | Not more than 6.0    |
| e. Sulphuric Anhydride (%)               | 2.82    | Not more than 3.5    |
| f. Loss on Ignition (%)                  | 2.58    | Not more than 4.0    |
| g. Chlorides (%)                         | 0.026   | Not more than 0.1    |
| h. Alkali Content (%)                    | 0.52    | Not more than 0.6    |
| i. Temperature During Testing °C         | 27.00   | 27 ± 2               |


  
Section In-Charge (Q.C)


  
Authorised Signature