



KALBURGI CEMENT PVT. LTD.

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TRUST. LEGACY. FOREVER.

Works: Chatrasala (V), Kharchkhed (Post) - 585 320, Chincholi (Tq.), Gulbarga Dist.

IS:269



CM/L :4578077

TEST CERTIFICATE (OPC - 53 Grade)

Product : VICAT - OPTIMATE

Week No: 19

Despatched from: 06.05.2019 to 12.05.2019

A. PHYSICAL REQUIREMENTS	RESULTS	As per IS 269 – 2015
Fineness:		
a. Specific Surface (m ² /kg)	289	Not less than 225
b. Normal Consistency (%)	29.50	-----
Soundness:		
a. By Le-Chatelier Method (mm)	1.00	Not more than 10 mm
b. By Autoclave (%)	0.065	Not more than 0.8 %
Setting Time:		
a. Initial Setting Time (minutes)	180	Not less than 30
b. Final Setting Time (minutes)	280	Not more than 600
Compressive Strength (MPa)		
a. 3 days	37.14	Not less than 27
b. 7 days	48.23	Not less than 37
c. 28 days	62.46	Not less than 53
B. CHEMICAL REQUIREMENTS		
a. Lime Saturation Factor	0.92	0.80 – 1.02
b. Aluminum Modules	1.22	Not less than 0.66
c. Insoluble Residue (%)	2.34	Not more than 5.0
d. Magnesia (%)	0.97	Not more than 6.0
e. Sulphuric Anhydride (%)	2.82	Not more than 3.5
f. Loss on Ignition (%)	2.59	Not more than 4.0
g. Chlorides (%)	0.030	Not more than 0.1
h. Alkali Content (%)	0.54	Not more than 0.6
i. Temperature During Testing °C	27.50	27 ± 2

TS. S.M.

Section In-Charge (Q.C)

Authorised Signature