



KALBURGI CEMENT PVT. LTD.

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TRUST. LEGACY. FOREVER.

Works: Chatrasala (V), Kharchkhed (Post) - 585 320, Chincholi (Tq.), Gulbarga Dist.

IS:269



CM/L :4578077

TEST CERTIFICATE (OPC - 53 Grade)

Product : VICAT - OPTIMATE

Week No: 11

Despatched from: 09.03.2020 to 15.03.2020

A. PHYSICAL REQUIREMENTS	RESULTS	As per IS 269 – 2015
Fineness:		
a. Specific Surface (m ² /kg)	302	Not less than 225
b. Normal Consistency (%)	29.50	-----
Soundness:		
a. By Le-Chatelier Method (mm)	0.50	Not more than 10 mm
b. By Autoclave (%)	0.044	Not more than 0.8 %
Setting Time:		
a. Initial Setting Time (minutes)	180	Not less than 30
b. Final Setting Time (minutes)	285	Not more than 600
Compressive Strength (MPa)		
a. 3 days	36.55	Not less than 27
b. 7 days	47.04	Not less than 37
c. 28 days	60.23	Not less than 53
B. CHEMICAL REQUIREMENTS		
a. Lime Saturation Factor	0.92	0.80 – 1.02
b. Aluminum Modules	1.12	Not less than 0.66
c. Insoluble Residue (%)	2.28	Not more than 5.0
d. Magnesia (%)	0.98	Not more than 6.0
e. Sulphuric Anhydride (%)	2.68	Not more than 3.5
f. Loss on Ignition (%)	2.45	Not more than 4.0
g. Chlorides (%)	0.030	Not more than 0.1
h. Alkali Content (%)	0.52	Not more than 0.6
i. Temperature During Testing °C	28.00	27 ± 2

T.S. S.M.

Section In-Charge (Q.C)

Authorised Signature