

SANGHI INDUSTRIES LIMITED QUALITY CONTROL LABORATORY

Sanghipuram - 370 511.

Turning Dreams into Concrete Reality Tal.: Abdasa, Dist.: Kutch, State: Gujarat

(NABL ACCREDITED LABORATORY) CM/L 7431062

Phone (02831) 274131, 274132, 274135, Fax: (02831) 274106,274115, e-mail: info@sanghicement.com

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Certificate No. : CMD/OPC53/05.02.2022

: 06.02.2022 Date Material : CMOPC53

: 390/CMOPC53/02-2022 Lab Code

Lab Coue Sample Received From : Packing Plant : SIL-Sanghipuram **Address**

Reference : Day Average Com.Despatch

Testing Started On : 06.02.2022 : IS4031 & IS4032 Tested as per

Date of Sample : 05.02.2022

: 02 Month Rh: More than 65% Week : 06 Temperature: 27°C ± 2

NABL/TP/F30

Issue No.5, Amnd.No.: 00, Eff. Dt.: 19.08.2019

PARAMETERS TESTED	DECLUDEMENTS	RESULTS	Test Method	UOM
TANAMETERS TESTED	REQUIREMENTS	OBTAINED	1 CSt MCtiloa	
	IS 269 : 2015 /			
4.61	CUSTOMER			
1.Chemical Testing				
Loss on Ignition	LESS THAN 4.00%	1.92	IS 4032:1985	%
Insoluble Residue	LESS THAN 5.00%	2.16	IS 4032:1985	%
SO3	LESS THAN 3.50%	2.60	IS 4032:1985	%
MgO	LESS THAN 6.00%	2.81	IS 4032:1985	%
Chlolride	LESS THAN 0.10%	0.04	IS 4032:1985	%
LSF	0.80% To 1.02%	0.83	-	%
AM	MORE THAN 0.66%	1.48	-	%
СЗА	-	9.89	-	%
2.Mechanical Testing				
Specific Surface	MORE THAN 225.00M2/KG	288	IS 4031(Part	M2/Kg
			2):1999	•
Normal Consistency		29.3	IS 4031(Part	%
•			4):2005	
Setting Time - Initial	MORE THAN 30.00MIN	110	IS 4031(Part	min
			5):2005	
Setting Time - Final	LESS THAN 600.00MIN	175	IS 4031(Part	min
			5):2005	
Soundness Lechatelier	LESS THAN 10.00MM	1	IS 4031(Part	mm
			3):2005	
Soundness Autoclave	LESS THAN 0.80%	0.19	IS 4031(Part	%
			3):2005	

Conditions:

- 1. The test results pertain to the sample received only.
- 2. This report is being issued with a specific understanding that SIL QC LAB will not in any way be involved in action following the interpretation of above results.
- 3. This report shall not be re-produced except in full without written approval from SIL QC LAB.

Authorised Signatory

Quality Manager



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Comp. Strength - 24 Hrs. *		26.2	IS 4031(Part 6):2005	МР
Comp. Strength - 72 ± 1 Hrs.	MORE THAN 27.00MPA	41	IS 4031(Part 6):2005	MP
Comp. Strength - 168 ± 2 Hrs.	MORE THAN 37.00MPA	47	IS 4031(Part 6):2005	МР

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Quality Manager

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