



NABL

Accredited Laboratory

Certificate No. : TC - 8013

JK LAKSHMI
C E M E N T



DASTAN, PALSANA, DIST. SURAT (GUJ.)

LICENCE NO. CM/L-7200051895

TEST CERTIFICATE

Customer Name & Address :

Sample Identification : Portland Pozzolana Cement (As per IS 1489 : Part 1 : 2015)

Sample Date : 15.10.2019 to 21.10.2019 (Week No : 42)

Certificate (ULR) No. : TC801319000000292P

Date of Issue: 30.10.2019

Sr. No	Particulars	Test Method	Requirement of IS:1489	Results Obtained
Chemical Requirements				
1	Loss on ignition(% by mass)	IS : 4032 - 1985	Not more than 5.0	1.94
2	Magnesia(% by mass)	IS : 4032 - 1985	Not more than 6.0	2.63
3	Sulphuric Anhydride (SO ₃)(% by mass)	IS : 4032 - 1985	Not more than 3.5	2.86
4	Insoluble Residue(% by mass)	IS : 4032 - 1985	$4(100-x)$ $x + \frac{\quad}{100}$ (x=where x is the declare % age of Fly Ash)	24.20
5	Chloride(% by mass)*	IS : 4032 - 1985	Not more than 0.1	0.024
6	Declared % of Fly Ash (≤)	-	Not less than 15% and Not more than 35%	34.0
Mechanical Requirements				
1	Fineness (m ² /kg)	IS : 4031 (Part-2) - 1999	Not less than 300	377
2	Normal Consistency (%)	IS : 4031 (Part-4) - 1988	-	32.75
3	Soundness : a) Le-chatelier expansion (mm) b) Autoclave test expansion (%)	IS : 4031 (Part-3) - 1988	Not more than 10 Not more than 0.8	0.5 0.046
4	Setting Time : a) Initial setting time (minutes) b) Final setting time (minutes)	IS : 4031 (Part-5) - 1988	Not less than 30 Not more than 600	125 185
5	Compressive Strength : a) 72 ± 1 Hours (3 Days) (MPa) b) 168 ± 2 Hours (7 Days) (MPa) c) 672 ± 4 Hours (28 Days) (MPa)	IS : 4031 (Part-6) - 1988	Not less than 16 Not less than 22 Not less than 33	28.3 37.5 Under Testing
6	Drying Shrinkage (%)	IS : 4031 (Part-10) - 1988	Not more than 0.15	Under Testing

Remarks : Results reported above are the average test results of all sample testing during the relevant week.

*: Not covered under NABL Accreditation at present.

Technical Manager

Page 1 of 1

Authorized Signatory

