



NABL

Accredited Laboratory

Certificate No. : TC - 8013

JK LAKSHMI
C E M E N T



DASTAN, PALSANA, DIST. SURAT (GUJ.)

LICENCE NO. CM/L-7200051895

TEST CERTIFICATE

Customer Name & Address :

Sample Identification : Portland Pozzolana Cement (As per IS 1489 : Part 1 : 2015)

Sample Date : 14.05.2019 to 20.05.2019 (Week No : 20)

Certificate (ULR) No. : TC801319000000139P

Date of Issue: 29.05.2019

Sr. No	Particulars	Test Method	Requirement of IS:1489	Results Obtained
Chemical Requirements				
1	Loss on ignition(% by mass)	IS : 4032 - 1985	Not more than 5.0	1.87
2	Magnesia(% by mass)	IS : 4032 - 1985	Not more than 6.0	2.42
3	Sulphuric Anhydride (SO ₃)(% by mass)	IS : 4032 - 1985	Not more than 3.5	2.79
4	Insoluble Residue(% by mass)	IS : 4032 - 1985	$4(100-x)$ $x + \frac{\quad}{100}$ (x=where x is the declare % age of Fly Ash)	25.78
5	Chloride(% by mass)*	IS : 4032 - 1985	Not more than 0.1	0.021
6	Declared % of Fly Ash (\leq)	-	Not less than 15% and Not more than 35%	34.0
Mechanical Requirements				
1	Fineness (m ² /kg)	IS : 4031 (Part-2) - 1999	Not less than 300	372
2	Normal Consistency (%)	IS : 4031 (Part-4) - 1988	-	32.75
3	Soundness : a) Le-chatelier expansion (mm) b) Autoclave test expansion (%)	IS : 4031 (Part-3) - 1988	Not more than 10 Not more than 0.8	0.5 0.052
4	Setting Time : a) Initial setting time (minutes) b) Final setting time (minutes)	IS : 4031 (Part-5) - 1988	Not less than 30 Not more than 600	140 195
5	Compressive Strength : a) 72 \pm 1 Hours (3 Days) (MPa) b) 168 \pm 2 Hours (7 Days) (MPa) c) 672 \pm 4 Hours (28 Days) (MPa)	IS : 4031 (Part-6) - 1988	Not less than 16 Not less than 22 Not less than 33	29.2 39.7 Under Testing
6	Drying Shrinkage (%)	IS : 4031 (Part-10) - 1988	Not more than 0.15	Under Testing

Remarks : Results reported above are the average test results of all sample testing during the relevant week.

*: Not covered under NABL Accreditation at present.

Technical Manager

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Authorized Signatory

