



DASTAN, PALSANA, DIST. SURAT (GUJ.)
TEST CERTIFICATE FOR PORTLAND POZZOLANA CEMENT
 LICENCE NO. CM/L-7200051895

Week No : 15

Date of Issue : 24.04.2018

Sr. No	Particulars	IS Clause	Test Method	Requirement of IS:1489 (Part-I)	Results Obtained
Chemical Requirements					
1	Loss on ignition(% by mass)	6	IS : 4032 - 1985	Not more than 5.0	1.76
2	Magnesia(% by mass)		IS : 4032 - 1985	Not more than 6.0	2.38
3	Sulphuric Anhydride (SO ₃)(% by mass)		IS : 4032 - 1985	Not more than 3.5	2.93
4	Insoluble Residue(% by mass)		IS : 4032 - 1985	$\frac{4(100-x)}{x+100}$ (x=where x is the declare % age of Fly Ash)	23.81
5	Chloride(% by mass)		IS : 4032 - 1985	Not more than 0.1	0.019
6	Declared % of Fly Ash (\leq)		-	-	Not less than 15% and Not more than 35%
Physical Requirements					
1	Fineness (m ² /kg)	7	IS : 4031 (Part-2) - 1999	Not less than 300	384
2	Normal Consistency (%)		IS : 4031 (Part-4) - 1988	-	34.25
3	Soundness : a) Le-chatelier expansion (mm) b) Autoclave test expansion (%)		IS : 4031 (Part-3) - 1988	Not more than 10 Not more than 0.8	0.5 0.050
4	Setting Time : a) Initial setting time (minutes) b) Final setting time (minutes)		IS : 4031 (Part-5) - 1988	Not less than 30 Not more than 600	140 185
5	Compressive Strength : a) 72 \pm 1 Hours (3 Days) (MPa) b) 168 \pm 2 Hours (7 Days) (MPa) c) 672 \pm 4 Hours (28 Days) (MPa)		IS : 4031 (Part-6) - 1988	Not less than 16 Not less than 22 Not less than 33	31.0 39.8 Under Testing
6	Drying Shrinkage (%)		IS : 4031 (Part-10) - 1988	Not more than 0.15	Under Testing

REMARKS : The test results complies with the requirements of IS: 1489(Part-I) (PPC) for All Chemical requirements and Physical requirements including Compressive Strength up to **07-days** . Test Protocol **IS : 4032 and IS : 4031** .

Note : Results reported above are the average test results of all samples testing during the relevant week .

R.A. Alad

Officer

[Signature]

Authorized Signatory