





DASTAN, PALSANA, DIST. SURAT (GUJ.) LICENCE NO. CM/L-7200051996

TEST CERTIFICATE

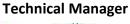
Customer Name & Address : Marketing Department of JK Lakshmi Cement Ltd., Surat Sample Identification : Ordinary Portland Cement – 53 Grade (As per IS 269 : 2015) Sample Date : 15.01.2019 to 21.01.2019 (Week No : 03) Certificate (ULR) No. : TC801318000000133P

Date of Issue: 30.01.2019

Sr. No	Particulars	Test Method	Requirement of IS:269	Results Obtained	
Chemical Requirements					
1	Ratio of Percentage of Lime to percentage of silica, alumina and iron oxide CaO – 0.7SO ₃	IS : 4032 - 1985	Not greater than 1.02 And not less than 0.80	0.879	
	2.8 SiO ₂ + 1.2 Al ₂ O ₃ + 0.65 Fe ₂ O ₃				
2	Ratio of percentage of alumina to that of iron oxide	IS : 4032 - 1985	Not less than 0.66	1.54	
3	Insoluble residue(% by mass)	IS : 4032 - 1985	Not more than 5.0	1.79	
4	Magnesia(% by mass)	IS : 4032 - 1985	Not more than 6.0	2.52	
5	Total sulphur calculated as Sulphuric Anhydride (SO₃) (% by mass)	IS : 4032 - 1985	Not more than 3.5	2.93	
6	Total loss on ignition (% by mass)	IS : 4032 - 1985	Not more than 4.0	1.58	
7	Chloride(% by mass)*	IS : 4032 - 1985	Not more than 0.1	0.021	
	Mechanical Requirements				
1	Fineness (m²/kg)	IS : 4031 (Part-2) - 1999	Not less than 225	336	
2	Normal Consistency (%)	IS : 4031 (Part-4) - 1988	-	27.75	
3	Soundness : a) Le-chateliere expansion (mm) b) Autoclave test expansion (%)	IS : 4031 (Part-3) - 1988	Not more than 10 Not more than 0.8	1.0 0.090	
4	Setting Time : a) Initial setting time (Minutes) b) Final setting time (Minutes)	IS : 4031 (Part-5) - 1988	Not less than 30 Not more than 600	125 170	
5	Compressive Strength : a) 72 ± 1 Hours (3 Days) (MPa) b) 168 ± 2 Hours (7 Days) (MPa) c) 672 ± 4 Hours (28 Days) (MPa)	IS : 4031 (Part-6) - 1988	Not less than 27 Not less than 37 Not less than 53	38.0 47.4 Under Testing	

Remarks : Results reported above are the average test results of all sample testing during the relevant week. *: Not covered under NABL Accreditation at present.





ISO 9001:2015





Authorized Signatory

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