



# ACC

Doc.No.:WD/LAB/FM/08

## WADI CEMENT WORKS

### WORKS TEST CERTIFICATE

# 53Gr.OPC



Name & Address of the Consignee :		DATE 04.12.2014	
BULK CEMENT CORPN.(INDIA) LTD, KALAMBOLI, NEW-MUMBAI.		DESPATCH PARTICULARS :- WEEK NO- 47 19.11.2014 to 25.11.2014	
		Results	Requirements as per IS: 12269 : 2013
1	CHEMICAL COMPOSITION :		
	% Soluble Silica	21.4	
	% Alumina	5.0	
	% Iron Oxide	3.8	
	% Lime	63.2	
	% Magnesia	0.8	Not more than 6.0%
	% Insoluble Residue	0.7	Not more than 5.0%
	% Sulphur Calculated as SO3	2.5	Not more than 3.5%
	% Loss On Ignition	1.8	--- Not more than 4.0 %
	LIME SATURATION FACTOR	0.90	--- Between 0.80 & 1.02
	PROPORTION OF ALUMINA TO IRON OXIDE	1.32	--- Not less than 0.66
	TRI CALCIUM ALUMINATE	6.82	
	% CHLORIDE	0.020	--- Not more than 0.1%
2	FINENESS :		
	Specific Surface (m2/kg)	297.0	--- Not less than 225
3	COMPRESSIVE STRENGTH (MPa) :		
	at 3-Days	37.6	--- Not less than 27
	7-Days	48.4	--- Not less than 37
	28-Days (W no-44)	62.1	--- Not less than 53
4	SETTING TIME (minutes) :		
	Initial	130.0	--- Not less than 30
	Final	190.0	--- Not more than 600
5	SOUNDNESS :		
	Le-Chatelier Expn. (mm)	1.50	--- Not more than 10 mm
	Autoclave Expn. (%)	0.07	--- Not more than 0.8 %
6	a) Normal Consistency (%)	28.5	
	b) Temp.during Testing (deg.C) :	27+/-2	

**ACC LIMITED**  
Wadi Cement Works  
P.O. WADI In  
Dist. Gulbarga-Karnataka  
PIN : 585225

*[Signature]*  
Chief Mgr.Q.A.